

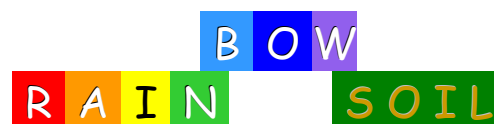
# CAPROWAX P™ BioMineralComposites



Product line with natural Biomineral Calcite (CaCO<sub>3</sub>)  
**CAPROWAX P™ 6006-C65-BM42030 / -BM42100 / -BM42150**

Description	CAPROWAX P™ 6006-C65-BM42xxx content 3-15% harmless, soil-similar, natural Biomineral Calcite (CaCO <sub>3</sub> )
Compostable, waterproof binding material: CAPROWAX P™ 6006-C65	consists of aliphatic, home / industrial compostable, certified polyester and modified, readily biodegradable, renewable, GMO-free plant oil. Products comply the specifications of DIN EN 13432
Injection moulding 0,5-3mm	Plastification without predrying 130°C, die 130°C, mould 15°C
Blow moulding Wall thickness 1-2 mm	Plastification without predrying 100-130°C, parison die 70-100°C, mould 15°C
Vacuum forming, sheets, foils Orientation values Wall thickness 1-2 mm	Extrusion without predrying 160-130°C, melting calender <100°C or slot die <130°C, cool-/discharge roller 15°C Preheating sheets/foils 75-90°C, mould 15°C
3D printing with pellets	Extrusion 100-150°C, die 100-150°C, cold air cooling 15°C
Examples of application Suited for compostable and rotten products after use Colouration see page 2	Products of injection moulding, vacuum forming, hotmelt, 3 D printing, sheets, composites, foils, substrate, frisbee disk, cans, plant plug signs, garden decor, soap dish, edge protection trays, wicker ribbons, bark beetle trap, stone dummy.
Order quantities	0,3 - 2,0 kg sample free, 100 kg minimum order or more

**CAPROWAX P™ compostable of course**



**BioMineralComposite**

Coloured stones imitations

**Injection moulding**

Masterbatches

**Thermoforming**

Blow moulding

## Injection moulding CAPROWAX P™ 6006-C65-BM4225

Calcite coloured stones imitations,  
garden ornamental gravels,  
melting granules

Description	CAPROWAX P™ 6006-C65-BM4225 contents 25% harmless, soil-similar, natural Biomineral Calcite (CaCO <sub>3</sub> )
Compostable, waterproof binding material: CAPROWAX P™ 6006-C65	consists of aliphatic, home / industrial compostable, certified polyester and modified, readily biodegradable, renewable, GMO-free plant oil. Products comply the specifications of DIN EN 13432
Free mouldable thermo-plasticine !!! Wear protective gloves !!!	Pellets on non-stick panel at 90-100°C preheating, after cooling down to 70-80°C shaping/kneading to shapings
Injection moulding of calcite coloured stones imitations	Plastification without predrying 130°C, die 130°C, mould 15°C
Melt granules 1,5-3,5 mm for one-/multilayered pictures !!! Wear protective gloves !!!	In non-stick pans strewing melt granules-pictures free or with templates, after moving templates, melting on a hotplate at 100°C and cool down to room temperature
Examples of application Suited for compostable and rotten products after use Colouration with harmless pigments	Calcite coloured stones imitations, deco granules, melting granules, garden ornamental gravels, garden decor, letters, substrate coloured with CAPROWAX P-Masterbatches of Ultramarine, Iron Oxide, Manganviolet, vegetable Carbon, Kaolin (calcined), Titandioxide (strong reduced) with compostable carrier material
Order quantities	5 kg test material, 100 kg minimum order or more

info@polyfea2.de

www.caprowax-p.eu

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B O W  
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