

## COLOUR PALETTE with Laboratory prototypes (LP) and technical samples of CAPROWAX P™ - Masterbatches without addition of TiO<sub>2</sub>

LP-Colour prototypes see pages 2-5: CAPROWAX P™ + shade + LP-Code

Sampling with 50 g LP-Masterbatch-Recipes in form of flakes.  
After customer selection a technical sample will be produced.  
Colour buttons on request

## Further projects with CAPROWAX P™ - basic material

|                              |                                                                      |
|------------------------------|----------------------------------------------------------------------|
| Monofilaments, hotmelt:      | CAPROWAX P™ 6006-C68                                                 |
| Hydrophobising:              | CAPROWAX P™ 6002-C65                                                 |
| Plasticine, modelling bloc   | CAPROWAX P™ 6070-C65-T215                                            |
| Hydrophobising, foams,       | CAPROWAX P™ 6077-C65-1004                                            |
| Bioreactor:                  |                                                                      |
| Bio-Dry-Blend-NF-Composites: | CAPROWAX P 6006-65-NFxxxx with<br>10 - 40 % content of nature fibres |
| Scale of projects:           | According to agreement                                               |
| Samples on request:          | 300g in fragmented or powdered form                                  |
| Material for projects        | batchwise on request                                                 |
| Miscellaneous:               | Product information and SDS                                          |

Project request at [info@polyfea2.de](mailto:info@polyfea2.de)

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Umsatzsteuer-ID.-Nr.: DE 165 604 009

# Project LP-**Masterbatches** for translucent colouration

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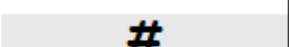
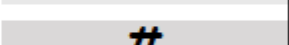
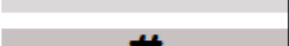
| <b>CAPROWAX P™</b>                                                                             | Shade chromatic                                                                         | <b>CAPROWAX P™</b> | Shade chromatic                                                                        |
|------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|--------------------|----------------------------------------------------------------------------------------|
| Red 114 T                                                                                      |        | Red Y 121 T tex    |     |
| Yellow 310 T tex                                                                               |        | Green 427 T tex    |     |
| Green 413 T tex                                                                                |  MB500 | Green 426 T tex    |     |
| Green AR 430 T tex                                                                             |  LP    | Blue AR 530 T tex  |  LP |
| Blue G 511 T tex                                                                               |        | Blue R 516 T tex   |     |
| Violet B 616 T                                                                                 |        | Violet R 617 T     |     |
| Violet B 630 T tex                                                                             |  LP    | Violet R 635 T tex |  LP |
| R: reddish      Y: yellowish      G: greenish      B: bluish      T: translucently             |                                                                                         |                    |                                                                                        |
| tex: suited for colouration of filaments      LP: Laboratory prototype      AR: acid resistant |                                                                                         |                    |                                                                                        |
| MB500 = 500g sample for process engineering experiments                                        |                                                                                         |                    |                                                                                        |

Addition of Masterbatches to different bioplastics: 0,5-4%

Injection- /Vacuum- /Blow- and Compression-Moulding, Filaments, Foils/Sheets, Hotmelts, Thermoplastic Plasticine, Foams and Coating.

All shades of colour are comparable or similar to the product colours.

**Pearlescent Masterbatches mpc \*LP** without addition of Titanium Dioxide

|                                                                                  |                                                                                       |                             |                                                                                         |
|----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-----------------------------|-----------------------------------------------------------------------------------------|
| Pearl Gold light 9307                                                            |    | Pearlescent neutral 9002    |    |
| Pearl Gold medium 9317                                                           |  # | Pearl White 9011            |    |
| Pearl Gold dark 9314                                                             |    | Pearl Silver classic V 9012 |  # |
| Pearl Red 9101                                                                   |    | Pearl Silver silky V 9016   |  # |
| Pearl Bronze 9701                                                                |    | Pearl Silver grey V 9014    |  # |
| # = also for opaque or filled BioPolymers / u = matt pearlescent for all colours |                                                                                       |                             |                                                                                         |
| V = vegetable carbon, biobased/LP = Laboratory prototype /mpc = matt pearlescent |                                                                                       |                             |                                                                                         |

Pigment mixtures are low-dusty incorporated in compostable carrier material and masterbatch pellets are added to different bioplastics: 2-4%.

Colourations of bioplastics comply the specifications of DIN EN 13432.

**CAPROWAX P™** compostable of course



# Project LP-**Masterbatches** for chromatic, covering colouration

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| <b>CAPROWAX P™</b>                                                                                                                                                                                                                                                                                                                                                                                    | <b>Shade chromatic</b> | <b>CAPROWAX P™</b>      | <b>Shade chromatic</b> |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|-------------------------|------------------------|
| Red <b>FK</b> 133 tex                                                                                                                                                                                                                                                                                                                                                                                 | LP/AR                  | Red <b>FK</b> 112       | LP                     |
| Lava-Red 134 <b>QX</b>                                                                                                                                                                                                                                                                                                                                                                                | LP                     | Red 135 <b>BM QX</b>    | LP                     |
| Red <b>FK</b> 117                                                                                                                                                                                                                                                                                                                                                                                     | LP/AR                  | Red <b>FK</b> 130       | LP/AR                  |
| Red <b>FK</b> 115                                                                                                                                                                                                                                                                                                                                                                                     | LP/AR                  | Red 116 lw tex          | MB 500/AR              |
| Orange <b>FK</b> 205                                                                                                                                                                                                                                                                                                                                                                                  | LP/AR                  | Orange 206 <b>BM QX</b> | LP                     |
| Orange <b>FK</b> 203                                                                                                                                                                                                                                                                                                                                                                                  | LP/AR                  | Orange <b>FK</b> 204    | LP/AR                  |
| Yellow <b>FK</b> 312                                                                                                                                                                                                                                                                                                                                                                                  | LP/AR                  | Orange 204 lw tex       | AR                     |
| Yellow <b>FK</b> 306                                                                                                                                                                                                                                                                                                                                                                                  | LP/AR                  | Yellow 314 <b>BM QX</b> | LP                     |
| Yellow <b>FK</b> 320                                                                                                                                                                                                                                                                                                                                                                                  | LP/AR                  | Yellow 307 lw tex       | AR                     |
| Green 444 <b>BM QX</b>                                                                                                                                                                                                                                                                                                                                                                                | LP                     |                         |                        |
| Green 416 tex                                                                                                                                                                                                                                                                                                                                                                                         |                        | Green 417 tex           |                        |
| Green 418 tex                                                                                                                                                                                                                                                                                                                                                                                         |                        | Green 448 tex           |                        |
| Green AR 433 tex                                                                                                                                                                                                                                                                                                                                                                                      | LP/AR                  | Green AR 435 tex        | LP/AR                  |
| <b>BM: Biomineral, natural Calcium Calcite</b> <b>FK: Kaolin, calcined</b><br><b>AR = Acid resistant</b> <b>LP: Laboratory prototype</b> <b>lw = ≤ 0,1% TiO2 in coloured polymer</b><br><b>QX = soil improving / acid binding / Water retention capacity</b><br><b>MB500 = 500g sample for process engineering experiments after consultation</b><br><b>tex = suited for colouration of filaments</b> |                        |                         |                        |
| Continuation next page >>>>>>>>                                                                                                                                                                                                                                                                                                                                                                       |                        |                         |                        |

## Products for soil improvement **QX**:

**QX** = biobased vegetable carbon, Lava rock flour, water retention capacity

**BM** = BioMineral, natural calcite, acid-binding **QX** and soil similar

**FK** = calcined Kaolin, compost friendly

Addition of CAPROWAX P - **Masterbatches** to different bioplastics: 0,5 to 4 %

The palette of masterbatches is changed to the eco-friendly, soil similar, calcined, pigmentlike Kaolin (FK) as a white pigment for moderate brightening.

Lava rock flour is able to remove atmospheric CO2 by weathering

All shades of colour are comparable or similar to the product colours.

**CAPROWAX P™** compostable of course

**B O W**  
**R A I N** **SOIL**

# Project LP-**Masterbatches** for chromatic, covering colouration

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| <b>CAPROWAX P™</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Shade chromatic | <b>CAPROWAX P™</b>          | Shade chromatic |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----------------------------|-----------------|
| Green FK 441                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | LP              | Green FK 446 tex            | LP              |
| Green FK 440                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | LP              | Blue FK G 543               | LP              |
| Blue G 545 <b>BM QX</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | LP              | Blue FK G 509               | LP              |
| Blue FK G 510 tex                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                 | Blue FK G 512               |                 |
| Blue G 510 lw tex                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | MB500           | Blue FK R 541               | LP              |
| Blue R 547 <b>BM QX</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | LP              | Blue FK R 542               | LP              |
| Violet B 636 <b>BM QX</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | LP              | Violet R 637 <b>BM QX</b>   | LP              |
| Violett FK B 605                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | LP/AR           | Violet FK R 608             | LP/AR           |
| Violet B 607 lw tex                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | AR              | Violet R 610 lw tex         | AR              |
| Violet B 606 lw tex                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | AR              | Violet R 609 lw tex         | AR              |
| Brown FK V 712 <b>bb QX</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | LP/AR           | Brown FK 705 S wcb tex      | LP/AR           |
| Brown FK V 709 <b>bb QX</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | LP/AR           | Brown FK V 711 <b>bb QX</b> | LP/AR           |
| Lava Brown 715 <b>QX</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | LP              | Lava Brown 717 <b>QX</b>    | LP              |
| <b>V: vegetable Carbon</b> <b>bb: biobased</b> <b>FK: Kaolin, calcined</b><br><b>BM: Biomineral, natural Calcite</b> <b>AR = acid resistant</b> <b>lw = ≤ 0,1% TiO2 in coloured polymer</b><br><b>R: reddish</b> <b>G: greenish</b> <b>B: bluish</b> <b>wcb = without carbon black</b> <b>LP: Laboratory Prototype</b><br><b>tex: suited for colouration of filaments</b> <b>S: heat stabel up to 220°C</b><br><b>QX = soil improving / acid binding / Water retention capacity</b><br><b>MB500 = 500g sample for process engineering experiments</b> |                 |                             |                 |

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# Project LP-Masterbatches for achromatic, covering colouration

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| CAPROWAX P™                                                                                                                                                                                                                                                                                                                                                                                                                                           | Shade achromatic | Description                                        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|----------------------------------------------------|
| White FK 005 tex                                                                                                                                                                                                                                                                                                                                                                                                                                      | AR               | Kaolin, calcined                                   |
| White C 004 BM QX                                                                                                                                                                                                                                                                                                                                                                                                                                     | MB500            | natural Calcite                                    |
| Grey 821 BM QX ab                                                                                                                                                                                                                                                                                                                                                                                                                                     |                  | natural Calcite/ Iron Oxide Black                  |
| Grey FK 822 wcb                                                                                                                                                                                                                                                                                                                                                                                                                                       | LP/AR            | Kaolin, calcined / Iron Oxide Black                |
| Grey FK 824 S wcb tex                                                                                                                                                                                                                                                                                                                                                                                                                                 | LP/AR            | Kaolin, calcined / Iron Oxide Black (S)            |
| Grey FK V 827 bb QX                                                                                                                                                                                                                                                                                                                                                                                                                                   | LP/AR            | Kaolin, calcined / vegetable carbon black          |
| Lava-Grey 833 QX                                                                                                                                                                                                                                                                                                                                                                                                                                      | LP               | Lava rock flour volcanic eifel, Iron Oxide, Kaolin |
| Black 801 wcb                                                                                                                                                                                                                                                                                                                                                                                                                                         | AR               | Iron Oxide Black                                   |
| Black 803 S wcb tex                                                                                                                                                                                                                                                                                                                                                                                                                                   | LP/AR            | Iron Oxide Black (S)                               |
| Black V 804 bb QX                                                                                                                                                                                                                                                                                                                                                                                                                                     | AR               | vegetable Carbon Black                             |
| Lava Black 806 QX                                                                                                                                                                                                                                                                                                                                                                                                                                     | LP               | Lava rock flour Vulkaneifel, Eisenoxid             |
| <b>V: vegetable carbon black</b> <b>bb = biobased</b> <b>BM: Biomineral, natural Calcite</b><br><b>FK: Kaolin, calcined</b> <b>AR = acid resistant</b> <b>tex = suited for colouration of filaments</b><br><b>LP: Laboratory sample</b> <b>wcb = with out carbon black</b> <b>S: heatstable up to 220°C</b><br><b>QX = soil improving / acid binding / Water retention capacity</b><br><b>MB500 = 500g sample for process engineering experiments</b> |                  |                                                    |

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