

COLOUR PALETTE with LP-Laboratory prototypes of CAPROWAX P™ - Masterbatches without addition of TiO2

LP-Colour prototypes see pages 2-5: CAPROWAX P™ + shade + LP-Code
Sampling with 50g LP-Masterbatch-Recipes in form of flakes.
After customer selection a technical sample will be produced.
Colour buttons on request

Further projects with CAPROWAX P™ - basic material

| | |
|------------------------------|--|
| Monofilaments, hotmelt: | CAPROWAX P™ 6006-00-000 |
| Plasticine, modelling bloc | CAPROWAX P™ 6070-T215 CAPROWAX P™ 6070-C65-T215 |
| Hydrophobising: | CAPROWAX P™ 6077-1004 |
| Bio-Dry-Blend-NF-Composites: | CAPROWAX P 6006-65-NFxxxx with 10 - 40 % content of nature fibres |
| Scale of projects: | According to agreement |
| Samples on request: | 300g in fragmented or powdered form |
| Material for projects | batchwise on request |
| Miscellaneous: | Product information and SDS |

Project request at info@polyfea2.de

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Bankverbindung und Finanzamt: Auf Anfrage

Umsatzsteuer-ID.-Nr.: DE 165 604 009


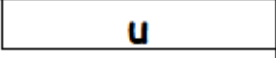

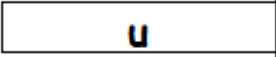






Project LP-**Masterbatches** for translucent colouration

| CAPROWAX P™ | Shade chromatic | CAPROWAX P™ | Shade chromatic |
|--|---|--------------------|---|
| Red 114 T |  | Red Y 121 T tex |  |
| Yellow 310 T tex |  | Green 427 T tex |  |
| Green 413 T tex |  | Green 426 T tex |  |
| Green AR 430 T tex |  | Blue AR 530 T tex |  |
| Blue G 511 T tex |  | Blue R 516 T tex |  |
| Violet B 616 T |  | Violet R 617 T |  |
| Violet B 630 T tex |  | Violet R 635 T tex |  |
| R: reddish Y: yellowish G: greenish B: bluish T: translucently | | | |
| tex: suited for colouration of filaments LP: Laboratory prototype AR: acid resistant | | | |
| MB500 = 500g sample for process engineering experiments | | | |

Addition of Masterbatches to different bioplastics: 0,5-4%

Injection- /Vacuum- /Blow- and Compression-Moulding, Filaments, Foils/Sheets, Hotmelts, Thermoplastic Plasticine, Foams and Coating.
All shades of colour are comparable or similar to the product colours.

Pearlescent **Masterbatches** *LP without addition of Titanium Dioxide

| | | | |
|---|---|-----------------------------|---|
| Matte Gold light 9307 |  | Pearlescent neutral 9002 |  |
| Matte Gold medium 9317 |  | Pearlescent white 9011 |  |
| Matte Gold dark 9314 |  | Matte Silver classic V 9012 |  |
| Red 9101 |  | Matte Silver silky V 9016 |  |
| Bronze 9701 |  | Matte Silver grey V 9014 |  |
| # = also for opaque or filled BioPolymers / u = matte pearlescent for all colours V = vegetable carbon black, biobased / *LP = Laboratory prototype | | | |

Pigment mixtures are low-dusty incorporated in compostable carrier material and masterbatch pellets are added to different bioplastics: 2-4%.

Colourations of bioplastics comply the specifications of DIN EN 13432.

Project LP-**Masterbatches** for chromatic, covering colouration

| CAPROWAX P™ | Shade chromatic | CAPROWAX P™ | Shade chromatic |
|---|------------------------|--------------------------------|------------------------|
| Red FK 133 tex | LP/AR | Red FK 112 | LP |
| Lava-Red 134 QX | LP | Red 135 BM QX | LP |
| Red FK 117 | LP/AR | Red FK 130 | LP/AR |
| Red FK 115 | LP/AR | Red 116 lw tex | MB 500/AR |
| Orange FK 205 | LP/AR | Orange 206 BM QX | LP |
| Orange FK 203 | LP/AR | Orange FK 204 | LP/AR |
| Yellow FK 312 | LP/AR | Orange 204 lw tex | AR |
| Yellow FK 306 | LP/AR | Yellow 314 BM QX | LP |
| Yellow FK 320 | LP/AR | Yellow 307 lw tex | AR |
| Green 444 BM QX | LP | | |
| Green 416 tex | | Green 417 tex | |
| Green 418 tex | | Green 448 tex | |
| Green AR 433 tex | LP/AR | Green AR 435 tex | LP/AR |
| BM: Biomineral, natural Calcium Calcite | | FK: Kaolin, calcined | |
| AR = Acid resistant | | LP: Laboratory prototype | |
| lw = ≤ 0,1% TiO2 in coloured polymer | | | |
| QX = soil improving / acid binding / Water retention capacity | | | |
| MB500 = 500g sample for process engineering experiments after consultation | | | |
| tex = suited for colouration of filaments | | Continuation next page >>>>>>> | |

Products for soil improvement **QX**:

QX = biobased vegetable carbon, Lava rock flour, water retention capacity

BM = BioMineral, natural calcite, acid-binding **QX** and soil similar

FK = calcined Kaolin, compost friendly

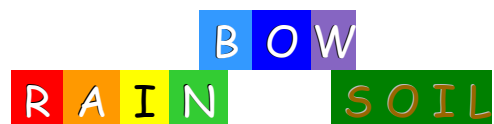
Addition of **CAPROWAX P - Masterbatches** to different bioplastics: 0,5 to 4 %

The palette of masterbatches is changed to the eco-friendly, soil similar, calcined, pigmentlike Kaolin (FK) as a white pigment for moderate brightening.

Lava rock flour is able to remove atmospheric CO2 by weathering

All shades of colour are comparable or similar to the product colours.

CAPROWAX P™ compostable of course



Project LP-**Masterbatches** for chromatic, covering colouration

| CAPROWAX P™ | Shade chromatic | CAPROWAX P™ | Shade chromatic |
|---|-----------------|-----------------------------|-----------------|
| Green FK 441 | LP | Green FK 446 tex | LP |
| Green FK 440 | LP | Blue FK G 543 | LP |
| Blue G 545 BM QX | LP | Blue FK G 509 | LP |
| Blue FK G 510 tex | | Blue FK G 512 | |
| Blue G 510 lw tex | MB500 | Blue FK R 541 | LP |
| Blue R 547 BM QX | LP | Blue FK R 542 | LP |
| Violet B 636 BM QX | LP | Violet R 637 BM QX | LP |
| Violett FK B 605 | LP/AR | Violet FK R 608 | LP/AR |
| Violet B 607 lw tex | AR | Violet R 610 lw tex | AR |
| Violet B 606 lw tex | AR | Violet R 609 lw tex | AR |
| Brown FK V 712 bb QX | LP/AR | Brown FK 705 S wcb tex | LP/AR |
| Brown FK V 709 bb QX | LP/AR | Brown FK V 711 bb QX | LP/AR |
| Lava Brown 715 QX | LP | Lava Brown 717 QX | LP |
| V: vegetable Carbon bb: biobased FK: Kaolin, calcined BM: Biomineral, natural Calcite AR = acid resistant lw = ≤ 0,1% TiO2 in coloured polymer R: reddish G: greenish B: bluish wcb = without carbon black LP: Laboratory Prototype tex: suited for colouration of filaments S: heat stabel up to 220°C QX = soil improving / acid binding / Water retention capacity MB500 = 500g sample for process engineering experiments | | | |

Products for soil improvement **QX**:

QX = biobased vegetable carbon, Lava rock flour, water retention capacity

BM = BioMineral, natural calcite, acid-binding **QX** and soil similar

FK = calcined Kaolin, compost friendly

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Project LP-Masterbatches for achromatic, covering colouration

| CAPROWAX P™ | Shade achromatic | Description |
|---|------------------|--|
| White FK 005 tex | AR | Kaolin, calcined |
| White C 004 BM QX | MB500 | natural Calcite |
| Grey 821 BM QX ab | | natural Calcite/ Iron Oxide Black |
| Grey FK 822 wcb | LP/AR | Kaolin, calcined / Iron Oxide Black |
| Grey FK 824 S wcb tex | LP/AR | Kaolin, calcined / Iron Oxide Black (S) |
| Grey FK V 827 bb QX | LP/AR | Kaolin, calcined / vegetable carbon black |
| Lava-Grey 833 QX | LP | Lava rock flour volcanic eifel, Iron Oxide, Kaolin |
| Black 801 wcb | AR | Iron Oxide Black |
| Black 803 S wcb tex | LP/AR | Iron Oxide Black (S) |
| Black V 804 bb QX | AR | vegetable Carbon Black |
| Lava Black 806 QX | LP | Lava rock flour Vulkansifel, Eisenoxid |
| V: vegetable carbon black bb = biobased BM: Biomineral, natural Calcite FK: Kaolin, calcined AR = acid resistant tex = suited for colouration of filaments LP: Laboratory sample wcb = with out carbon black S: heatstable up to 220°C QX = soil improving / acid binding / Water retention capacity | | |
| MB500 = 500g sample for process engineering experiments | | |

Products for soil improvement QX:

QX = biobased vegetable carbon, Lava rock flour, water retention capacity

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