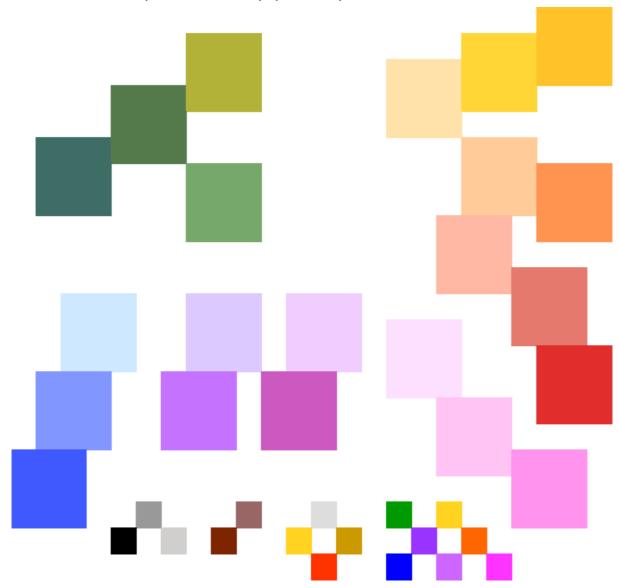
Masterbatches delivery list CAPROWAX PTM

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Master Datches for Bioplastics/Biocomposites/Blends: PLA, PBS, PHA, PCL, CAPROWAX P™/Blends/BioMineralComposite, Bio-NFC/WPC, Casein, PVOH, Polysaccharides/Derivates, PVAc/Blends, Bio-TPE/UPR, NIPU. As colourants are used biobased, bio-mineral and/or harmless, inorganic pigments with sustainable, lightfast brightening prefers without Titanium Dioxide. The carrier material is compostable and waterproof.

Colourations of bioplastics comply the specifications of DIN EN 13432.



Albrecht Dinkelaker Polymer- and Product Development info@polyfea2.de www.caprowax-p.eu



>COLOURATION<

Masterbatches for translucent colouration

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CAPROWAX PTA	Shade chromatic	CAPROWAX PTM	Shade chromatic	
Red 114 T		Red Y 121 T tex		
Yellow 310 T tex		Green 427 T tex		
Green 413 T tex	MB500	Green 426 T tex		
Blue G 511 T tex		Blue R 516 T tex		
Violet B 616 T		Violet R 617 T		
R: reddish Y: ye	ellowish G: greenis	sh B: bluish	T: translucently	
tex: suited for colouration of filaments				
MB500 = 500g sample for process engineering experiments				

Addition of translucent CAPROWAX P - Masterbatches to different bioplastics: 0,5-4%. All shades of colour are comparable or similar to the product colours.

Masterbatches are produced batchwise together with compostable carrier material and pigments by contract manufacturing. $CAPROWAX P^{TM}$ - carrier material consist of aliphatic, home/industrial compostable certified polyester and modified, readily biodegradable, renewable, GMO-free plant oil.

The compostability of carrier material is examined

by MFPA, University Weimar:

Test material: CAPROWAX P® 6006

Test certificate No.: P31029-05 according to DIN EN 13432

Translucent to transparent, pearlescent or full covering colouration:

Injection- / Vacuum- / Blow- / Compression- / Melt-Moulding,

Mono-/Multifilaments, Foils/Sheets, Hotmelts, NF-BioComposites,

Thermoplastic Plasticine, Foams and Coating.

Pigments are biobased, biomineral or calcined, pigmentlike Kaolin and/or of inor-ganic, synthetic production. They are harmless, lightfast, non-migratory, temperature stable, insoluble in water, comparable with natural, mineral pigments and already mineralised. They are low-dusty incorporated in compostable carrier material and masterbatch pellets are added to different bioplastics in a range of 0.5-6%. Processing at $90-200^{\circ}C$, short time up $220^{\circ}C$. In coloured final products content of each separate pigment is $\leq 1\%$.

Colouration of bioplastics comply the specifications of DIN EN 13432.



Masterbatches for covering colouration

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CAPROWAX PTM	Shade	CAPROWAX PTM	Shade	
Red 112 lw		Red FK 112	LP	
Red 116 lw tex	MB500	Red FK 117	LP	
Orange 204 lw tex		Orange FK 205	LP	
Yellow 307 lw tex		Yellow FK 312	LP	
White FK 005 tex		White C 004 BM ww	MB500	
Green 416 ww tex		Green 412 lw		
Green 417 ww tex		Green 418 ww tex		
Blue G 510 lw tex	MB500	Blue FK <i>G</i> 543	LP	
Blue FK G 512	LP	Blue FK R 542	LP	
Violet FK B 605	LP	Violet FK R 608	LP	
Violet B 607 lw tex		Violet R 610 lw tex		
Brown FKV 709 bb tex	LP	Brown 702 lw tex		
Grey 821 BM ww		Grey FK 824 S	LP	
Black 801		Black V 802 bb tex		
V: vegetable Carbon	bb: biobased	FK: Kaolin, calcined	ww = TiO2 free	
BM: Biomineral, natural Calcium Carbonate lw = ≤ 0,1% TiO2 in coloured polymer R: reddish G: greenish B: bluish LP: Samples of brightening prototypes with Kaolin				
tex: suited for colouration of filaments 5: heat stabel up to 220°C				
MB500 = 500g sample for process engineering experiments				

Addition of CAPROWAX P - Masterbatches to different bioplastics: 0,5-4%. A brightening without Titanium Dioxide is possible. The palette of masterbatches is changed to the eco-friendly, soil-related, calcined, pigmentlike Kaolin (FK) as white pigment. Titanium Dioxide will be used strong reduced only. The biomineral, Calcium Carbonate is used as a white pigment with gentle covering brightening. All shades of colour are comparable or similar to the product colours. Injection-/ Vacuum-/ Blow-/ Compression/ Melt-Moulding, Foils/Sheets, Filaments, Hotmelts, NF-BioComposites, Plasticine, Film, Foams, Coating

Your order of CAPROWAX PTM- Masterbatches see page 4



Your order of CAPROWAX PTM - Masterbatches

See colour palettes page 2-3: Shades of colours + code

Technical samples: You can get up to 4 samples a 50g pellets free of charge

For additional process engineering experiments you can get 500g MB500 samples see page 2-3

New MB-Recipes: Coloured CAPROWAX PTM- Buttons on request.

Supply quantities: 100 kg, 200 kg, 500 kg

+/- 25 kg: After your selection you will get an

offer about location-based, direct delivery

25 kg PE-Bags in For a better raw material procurement a

carton or on palett yearly forecast is required

*) Since corona crisis the delivery of raw

material is temporally unsure

Market area: European Union

Prices: According to offer Payment conditions: According to offer

Delivery date *): after completely delivery of raw material to

the toll manufacturer plus up to 6 - 7 weeks

Miscellaneous: Product infos and SDS

Informations, quote requests and orders at

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Polymer and Product Development

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Banking details/Finance office: On request VAT-No.: DE165 604 009